



Łukasiewicz
Poznań
Institute of
Technology

ŁUKASIEWICZ RESEARCH NETWORK –
POZNAŃ INSTITUTE OF TECHNOLOGY
61-755 Poznań, ul. Ewarysta Rejtowskiego 6, Poland

CERTIFICATE

Centre of Laboratory Testing

61-654 Poznań, ul. Winarska 1 Poland,
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No 2352-BLM - 1009/2024

Examination Objective: Semi-finished profiles made from glued laminated pine timber with an adhesive „*KESTOKOL WR05 + hardener WR*” for the production of external and internal joinery

DOMINOWOOD S.A.

ul. Fabryczna 7/14, 16-020 Czarna Białostocka, Poland

Customer:

DOMINOWOOD S.A.

ul. Fabryczna 7/14, 16-020 Czarna Białostocka, Poland

Scope of examination:

- 1) Verification of timber quality,
- 2) Verification of the appearance of semi-finished profiles made from glued laminated timber (dimensions, curvature, surface condition),
- 3) Verification of the moisture content of semi-finished profiles,
- 4) Examination of the density of timber,
- 5) Verification resistance of the lamella joints in semi-finished profiles to water,
- 6) Verification of the strength of adhesive joints in semi-finished profiles,
- 7) Examination of bending strength of finger joints,
- 8) Examination of bending strength and bending modulus of elasticity of semi-finished profiles.

Methods of examination according to:

Standards: EN-1309-3:2018, ISO 13061-2:2014, CEN/TS 13307-2:2009, EN 408+A1:2012

References:

Standards: EN 942:2007, EN 13307-1:2006, CEN/TS 13307-2:2009, EN 14220:2006

Decision: Semi-finished profiles made from glued laminated pine timber with an adhesive „*KESTOKOL WR05 + hardener WR*” by „**DOMINOWOOD S.A.**” company comply with the requirements stated in referenced documents in the scope of examination.

Certificate's Validity Period: the certificate becomes invalid if material and construction changes are introduced in the production of the product, but not later than to 31.05.2027.

Annex: Test Report No DBL-2024-1009-BLM

Area Leader

Materials Testing Laboratory

dr inż. Andrzej Noskowiak
Poznań, 01.06.2024 r